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RBW1805G01431-3G
Job Sheet 182994



Part No: RBW1805G01431-3G

Job Qty: 1 ea 2

Part Name: AW139 Tool, Mast Vibration Absorber Remove/Install



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 9/7/18

Job Tracking No:

Due Date: 9/10/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW1805G01431-3G REV 0 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	1 pcs	9/10/18	9/10/18	0.25	1.00	Small Fab-9		MLL JAS
110	QC	1 pcs	9/10/18	9/10/18	0.00	0.00	QC5		36
130	Packaging	1 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-2		Smf
140	QC21-FG	1 Ea	9/10/18	9/10/18	0.00	0.00	QC21		21 OCT 19 2018

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican# 1550NF
Descriptions: 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBW1805G01431-3G-11 to RBW1805G01431-3G-9 foam as per DWG. 6-Glue foam to case and pack case as per DWG.
130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5089128
APP-1550NF	Pelican case	1 Ea (1 ea)	100-Small Fab	5091329 - 509922
RBW1805G01431-3G-7	Bottom Tool Cushion use in case APP-1550-NF	1 Ea (1 ea)	100-Small Fab	5091327 - 509920
RBW1805G01431-3G-9	Top Tool Cushion use in case APP-1550-NF	1 Ea (1 ea)	100-Small Fab	5091328 - 5109921
RBW1805G01531-3G	Mast Vibration Absorber Lifting Tool	1 Ea (1 ea)	100-Small Fab	5119448
RBW1805G01631-3G	Mast Vibration Absorber Installation Tool	1 Ea (1 ea)	100-Small Fab	5119311
RBW1805G01731-3G	Mast Vibration Absorber Removal Tool	1 Ea (1 ea)	100-Small Fab	5119364
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab	5021040
RBW1805G01431-3G-11	Placard	1 Ea (1 ea)	100-Small Fab	5118114

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	539	0
100-Small Fab	APP-1550NF	1	1	0
	RB41011	1	791	0
	RBW1805G01431-3G-11	1	2	0
	RBW1805G01431-3G-7	1	1	0
	RBW1805G01431-3G-9	1	1	0
	RBW1805G01531-3G	1	0	0
	RBW1805G01631-3G	1	0	0
	RBW1805G01731-3G	1	0	0



Container No: S119492



Part: FBW1805G01431-3G

Job No: 182994

Serial No/Batch: S119492

Revision: 0

Inspector:

Exp Date:

Instructions:

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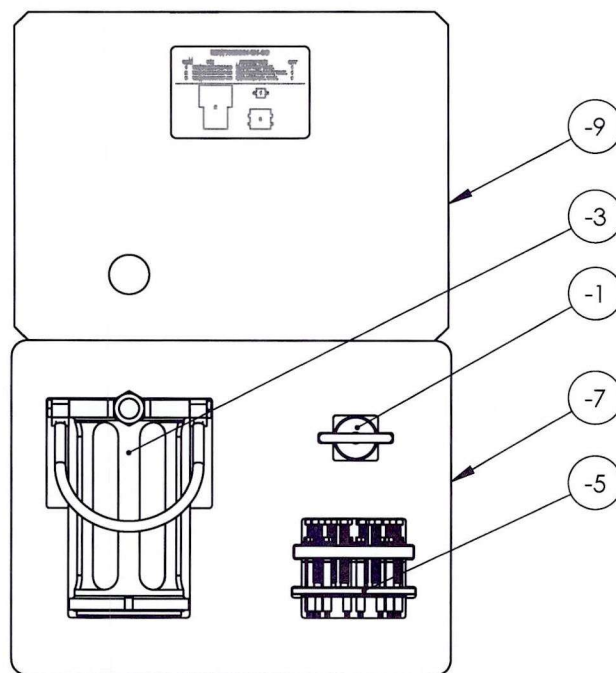
Date: 10/18/18

Part Specifications
Specifications could not be found.

Plex 9/7/18 11:46 AM dart.logan.david

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ASSY QTY	ASSY QTY	B/O	Part #	Default/QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	MVA LIFTING TOOL		RBW1805G01531-3G	1
			-3	1	MVA INSTALLATION TOOL		RBW1805G01631-3G	1
			-5	1	MVA REMOVAL TOOL		RBW1805G01731-3G	1
			-7	1	BOTTOM TOOL CUSHION	Y20, BLACK	5.89 X 14.54 X 18.99	2
			-9	1	TOP TOOL CUSHION	Y20, BLACK	1.79 X 14.34 X 18.75	3
			-11	1	PLACARD	PLASTIC	1/16 X 4-1/8 X 6-1/8	4
		B/O	-13	1	CASE	PLASTIC	PELICAN #1550NF	N/S
		B/O	15	1	RED BARN PLACARD	ALUMINUM	RB41009	N/S
		B/O	-17	4	#2 DRIVE SCREW	COATED STEEL	1/8 MCMaster-CARR #90081A074	N/S

 RED BARN MACHINE	
TITLE TOOL KIT, MAST VIBRATION ABSORBER REM/INST	
DWG NO. RBW1805G01431-3G	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: SMITH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:8	DATE 6/20/2013
SHEET 1 OF 4	